



A - Torque nut to 120 lb. in. (13.5 N-m) and BACK OFF 1/4 turn.

B - Torque nut to 20 lb. ft. (27.0 N-m)

7 Loctite 271 (92-809820)

95 2-4-C With Teflon (92-825407A12)

11969

Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1	1499	8710A20	SWIVEL BRACKET ASSEMBLY	1	(Black)	
1	1499	8710A21	SWIVEL BRACKET ASSEMBLY	1	(Gray)	
2	26	87735	SEAL, Oil, Lower	1		
3	23	818764	BUSHING	2		
4	23	816039	SPACER	1		
5	25	33504	O-RING	1		
6	22	74036	FITTING, Grease	2		
7	23	821207	BUSHING	2		
8	12	816432	THRUST WASHER	1		
9	10	78689	SCREW, (.437-20 x 7.50)	2		
10		78687	MOUNT	2	(135/150/175Long) (Jet)	
10		77326	MOUNT	2	(All Other Models)	
11	12	66921	WASHER	2		
12	12	814432	WASHER	2		
13	11	34933	NUT, (.437-20)	2		
14		92876A 1	LINK ASSEMBLY, Steering	1		
15	10	14000	SCREW, (.375-24 x 1.25)	1		
16	11	34863	NUT, (.375-24)	2		
17	12	37828	WASHER, (.390 x .625 x .062)	2		
18	17	67706A55	PIN, Swivel	1	(Black)	
18	17	67706A56	SWIVEL PIN AND STEERING ARM	1	(Gray)	
19		86580A 1	BOTTOM YOKE	1	(Black)	
19		86580A 2	BOTTOM YOKE	1	(Gray)	
20	53	67684	RING, Retaining	1		
21		88882 1	BUMPER	1		
22	10	64014	SCREW, (.250-28 x .500)	2		
23		821180A 6	TRIM SENDER	1		
24	10	852368	SCREW, (#10-24 x .750)	2		
25	13	26996	LOCKWASHER, (#10)	2		
26	12	89302	WASHER, (.203 x .406 x .040)	2		